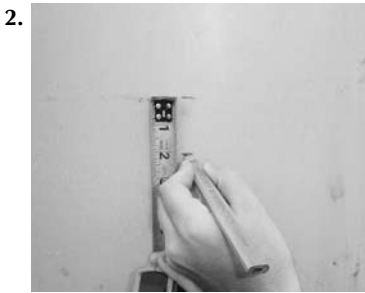
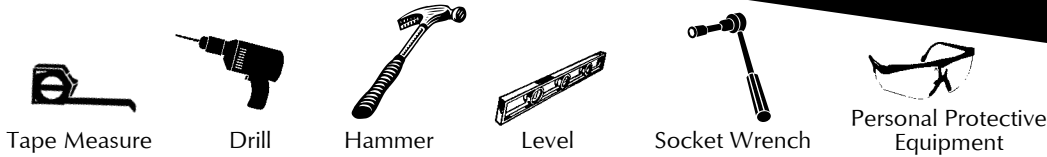


SECOND STORY BALCONY BRACKET
(for 20" – 36" DuraCast™ Plain Round Columns)

Tools Required For Installation:



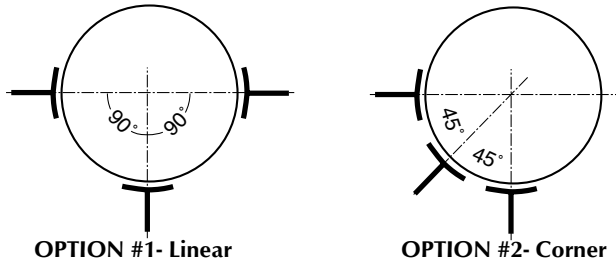
1. Measure and mark finished porch height.
2. Deduct any dimension above bracket (i.e. flooring and miscellaneous framing).
3. Using bottom mark, locate top outside hole and pre-drill 1/2" hole.
4. Tap in supplied anchor.
5. Apply bracket support tab and hand tighten bolt.
6. Level bracket and drill remaining five holes.
7. Pre-drill remaining holes and tap in remaining anchors and secure.
8. Apply required framing using threaded rod, washers and nuts. Repeat steps 1-8 for remaining two brackets.



A. SPECIAL NOTES & EXCEPTIONS

- All porch framing shall be designed (size, spacing and connectors) by a qualified professional.
- Strict adherence to these instructions is required to retain factory column warranty. Please contact Dixie-Pacific™ for any questions or concerns regarding your installation.
- Support tab may be removed if necessary.
- Only six (6) anchors are required per bracket. All anchors shall be placed in outer row as indicated.
- Hand tighten all bolts first. Pull nut and twist for initial contact.
- Do not over tighten bolts. Bolts should be secure and snug.
- Brackets will not fit snug on 20" and 22" diameter columns. Install with equal gap on both sides.
- Layout locations of all three brackets required for each column prior to installation.

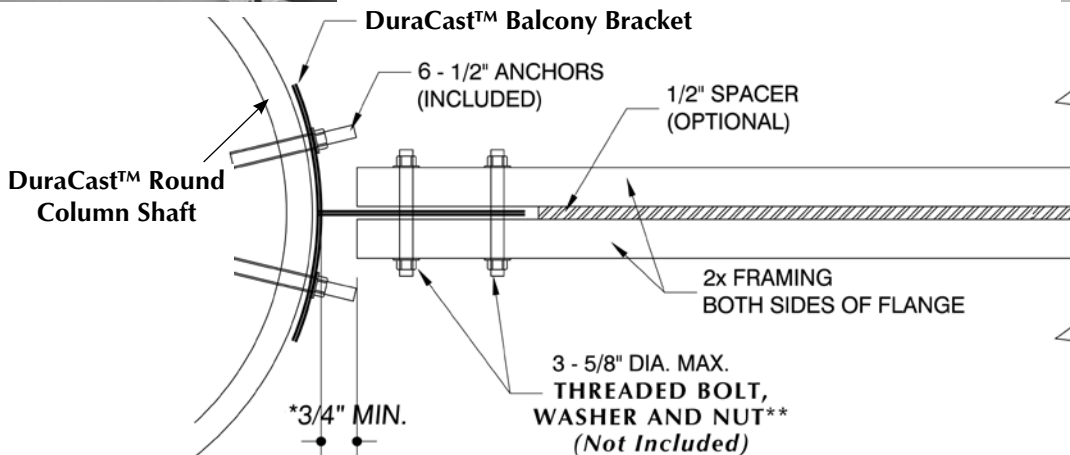
Warranty is void if installation instructions are not followed.



OPTION #1- Linear **OPTION #2- Corner**

3 brackets required per column.

All columns require one of the two options shown.



Other end of beam shall be securely connected to another balcony bracket or wall structure.

* 3/4" gap required for expansion and contraction.
** Nuts shall be secure. If space is not used, bolts should allow for movement due to expansion.